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RBEA62310-11
Job Sheet 197556



Part No: RBEA62310-11

Job Qty: 14 pcs

DAS
31
9-09

Part Name: Bottom Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 9/2/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Omax - 1	14 pcs	9/2/19	9/2/19	0.17	1.40	Waterjet - Omax		ac 19/09/08
120	QC 2	14 pcs	9/2/19	9/2/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		ac 19/09/08
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

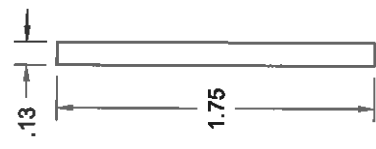
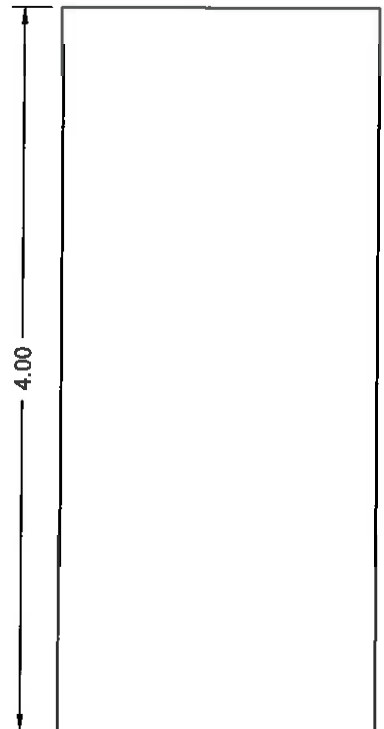
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SEP 09 2019 **DAS 40** 8-89

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	14 pcs	9/2/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-09 SEP 09 2019
Part Op 110 - 1-Cut as per Dwg Dwg Rev: <u>1A</u> Prog Rev: <u>1A</u> 2-Deburr if necessary Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M1010S.125	1010-1025 Sheet ,125	.6720 sf (.048 ea)	110-Waterjet - Omax - 1	5123398	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Waterjet - Omax - 1	M1010S.125	1	32	0	
Part Specifications					
Specifications could not be found.					

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SHRIMP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 197556 MGS
19-02-10

(-11)
BOTTOM
PLATE

RED BARN MACHINE	
TITLE AS350/355 ENGINE STRUT	
DWG NO. RBEA62310-11	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .XXXmm ± .1mm XX ± .01 FRACTIONS ± 1/32 X ± .1 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT APPROVED: [Signature] CHECKED: [Signature] FINISH SEE -09 WELDMENT SPEC USED ON MODEL EUROCOPTER AS350 & AS355	
SCALE NTS	DATE 3-10-10 SHEET 6 of 7

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier Quality ☐					
Date :	Sequence #:	QTY Affected :							
Description Work Order Deviation		Disposition							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							
		MRB (QS1042)							

Root Cause		FAULT CATEGORY									
☐	Pressure/Forced	☐	Contamination	☐	☐	☐	Power Loss/Surge	☐	☐	☐	Positioned Wrong
☐	Bending	☐	Misaligned/off center	☐	☐	☐	Folio/Program	☐	☐	☐	Outside Tolerance
☐	Crushing	☐	BOM/Route	☐	☐	☐	Grain Direction	☐	☐	☐	Drawing
☐	Cracks	☐	Broken/Damage/Defect	☐	☐	☐	Weld	☐	☐	☐	Finish
☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	☐	☐	Wrong Stock Pulled	☐	☐	☐	Part Lost/Missing
☐	Marks/Chatter	☐	Drill Holes	☐	☐	☐	Out of Sequence	☐	☐	☐	Misread
☐	Mislabeled	☐	Fit/Function	☐	☐	☐	Off-set/Set-up	☐	☐	☐	
		Other/Details:									

Operator	☐
Manufacturing Process	☐
Equip/Tooling	☐
Handling/Preservation	☐
Material	☐
Product Improvement	☐
Process Improvement	☐
Human Factors	☐